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D4149-5
Job Sheet 197073



Part No: D4149-5

Job Qty: 30 pcs

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Due Date: 7/30/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	30 pcs	7/30/19	7/30/19	1.00	15.00	Doosan - 1		[Signature]
120	QC 8	30 pcs	7/30/19	7/30/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
150	Packaging 3-1 - Stock - B4B	30 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

DAS
5
9-89



Container No: S196307



Part: D4149-5

Job No: 197073

Serial No/Batch: S196307

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/07/19

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DAS
52
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12/07/11

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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC (108)
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	30 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	JUL 12 2019
					QC 21 - SA - 53	

Part Op **100** - (Doosan Lathe) turn as per dwg and folio FA950
 Descriptions: **120** - (QC8- Inspect parts - second check)
150 - Identify as per dwg & Stock Location: _____
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	7.5000 ft (.25 ea)	100-Doosan - 1	S195464

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M303R1.000	8	32	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Stud	0.250Inches + 0.003 - 0.000	0.253 0.250	Diameter	.252
2	Eyebolt Stud	1.380Inches ± 0.030	1.410 1.350		1.382
3	Eyebolt Stud	0.400Inches + 0.000 - 0.010	0.400 0.390		.397
4	Eyebolt Stud	0.700Inches + 0.010 - 0.000	0.710 0.700		.706
5	Eyebolt Stud	0.030Inches ± 0.010	0.040 0.020	Radius	1/32
6	Eyebolt Stud	0.375Inches + 0.000 - 0.020	0.375 0.355	Diameter	.368
7	Eyebolt Stud	0.700Inches + 0.000 - 0.010	0.700 0.690	Diameter	.6955
8	Eyebolt Stud	0.200Inches ± 0.010	0.210 0.190		.195
9	Eyebolt Stud	1.500Inches ± 0.010	1.510 1.490		1.499
10	Eyebolt Stud	0.060Inches ± 0.030	0.090 0.030	Radius	1/16
11	Eyebolt Stud	2.880Inches ± 0.030	2.910 2.850		2.879
12	Eyebolt Stud	0.310Inches ± 0.010	0.320 0.300		.31
13	Eyebolt Stud	0.750Inches + 0.003 - 0.000	0.753 0.750		.754
14	Eyebolt Stud	0.750Inches ± 0.030	0.780 0.720		.7488
15	Eyebolt Stud	0.735Inches ± 0.010	0.745 0.725		.7415

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